

Duplicate

Work Order ID 81564

81564

April-13-12 7:00:51 AM

Item ID: D350-607-047A

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/13/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start *NR1*

QC: Date:

SPC (Y/N): Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-047A CHG001

5/7/11/17

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1x

SP
12-04-16

120

Small Fab

0.00

120

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D350-607

1 φ

BR 12-4-17

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Page 2

Item ID: D350-607-047A

Revision ID:

Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12 Start Qty: 1.00

Required Date: 4/13/12 Req'd Qty: 1.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

8/24/12

Quality Control

140

Pick Kit

0.00

140

Packaging

Memo

0.00

8/24/12

Packaging

150

QC4- 100% Inspect kits for completeness

0.00

150

QC

Memo

0.00

8/24/12

Quality Control

(X)

Picklist Print

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Page 1

Work Order ID: 81564

Parent Item: D350-607-047A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12

Required Date: 4/13/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
10.04.19 verified by:EC

IPP Rev:B as per ecn 10-545 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-607-241 Basket Clamp Assembly		Manufactured	No			140	Each	2.0000	1	1		B83128	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				PKG12		-3							
				81376		2							
				PKG13		5							
D2022-101 Spacer		Manufactured	No			110	Each	161.0000	5	5		SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		161							
				73307		1							
				77047		43							
				79465		117							
D2258-200 Placard 200lb		Manufactured	No			110	Each	20.0000	1	1		SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST505		20							
				81888		20							
D2530 Handle Weldment		Manufactured	No			110	Each	10.0000	1	1		SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST506		10							
				77030		1							
				82150		9							
D2535 Spring		Manufactured	No			110	Each	22.0000	2	2		SP	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST504		22							
				77488		22							

Picklist Print

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Work Order ID: 81564

Parent Item: D350-607-047A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12

Required Date: 4/13/12

Start Qty: 1.00

Required Qty: 1.00

D2537 Manufactured No
Bushing

110 Each 12.0000 2 *SP*²

Location Loc Qty Loc Code

ST504 12

77055 12

D2931 Manufactured No
Bumper

110 Each 472.0000 2 *2x*
*SP*²

Location Loc Qty Loc Code

ST504 472

46064 472

D3265-041 Manufactured No
Basket Base Assembly

110 Each 0.0000 1 *2x*
1 1

D3267-041 Manufactured No
Basket lid Assembly (Outside)

110 Each 0.0000 1 *1* 1

D3267-043 Manufactured No
Basket Lid Assembly (Inside)

110 Each 0.0000 1 *1* 1

D350-607-143 Manufactured No
Automatic Lid Opener Installation

110 Each 0.0000 1 *B81572* *SP*

AN3-16A Purchased No
Bolt

110 Each 113.0000 2 *SP*²

Location Loc Qty Loc Code

ST352 113

117441 47

118628 16

120986 50

AN4-13A Purchased No
Bolt

110 Each 1,327.0000 2 *SP* *12-04-16*

Location Loc Qty Loc Code

ST357 1327

119449 39

120187 48

120422 340

120770 400

121162 500

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Picklist Print

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Work Order ID: 81564

Parent Item: D350-607-047A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12

Required Date: 4/13/12

Start Qty: 1.00

Required Qty: 1.00

AN4-22A Purchased No

110 Each 206.0000 5 SP⁵

Bolt

Location	Loc Qty	Loc Code
ST359	206	
114523	1	
116419	49	
117313	6	
118628	100	
120930	50	5x

AN5-17A Purchased No

110 Each 136.0000 4 SP⁴

Bolt

Location	Loc Qty	Loc Code
338	94	
121181	94	4x
ST338	42	
117872	42	

MS20600-AD4W3 Purchased No

110 Each 1,122.0000 2 SP² 12-04-16

Cherry Rivets

Location	Loc Qty	Loc Code
ST321	989	
111636	36	
117601	15	2x
118626	598	
120308	340	
WA018	133	
107939	133	

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Work Order ID: 81564

Parent Item: D350-607-047A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12

Required Date: 4/13/12

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J Purchased No
Washer

110 Each 5,201.0000 14

SP 14

Location	Loc Qty	Loc Code
ST297	694	
121011	694	
ST298	4507	
116805	0	
117065	8	
118384	5	
119097	97	
121255	4397	

NAS1149D0563J Purchased No
Washer

110 Each 4,402.0000 4

14X
SP 4

Location	Loc Qty	Loc Code
ST298	4402	
118206	18	
118614	270	
119546	2000	
119717	114	
121255	2000	

4X

NAS1149 DN0832J
per IDW

NAS1149D0832J Purchased No
Washer

110 Each 274.0000 2

SP 12-04-16.

Location	Loc Qty	Loc Code
ST298	274	
112608	74	
113237	100	
114348	100	

2X

1120422

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Work Order ID: 81564

Parent Item: D350-607-047A

Start Date: 3/15/12

Required Date: 4/13/12

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Qty: 1.00

Required Qty: 1.00

NAS1515H4 Purchased No

110 Each 180.0000 2

SP²

Washer

Location

Loc Qty

Loc Code

ST277

180

116169

3

117460

1

117735

3

118078

48

118612

9

120120

50

120770

50

121060

16

MS21042L3

Purchased

No

110

Each

2,989.0000

2

2x
SP²

Nut

Location

Loc Qty

Loc Code

ST300

2989

117441

16

117885

32

118451

5

118927

3

119017

1767

119075

166

121349

1000

2x

MS21042L4

Purchased

No

110

Each

3,733.0000

7

SP⁷ 12-04-16

Nut

Location

Loc Qty

Loc Code

ST300

3733

116188

5

119017

4

119075

1724

121011

2000

7x

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Picklist Print

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Work Order ID: 81564

Parent Item: D350-607-047A

Parent Item Name: Heli-Utility-Basket (Automatic Lid Opener)

Start Date: 3/15/12

Required Date: 4/13/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

110

Each

1,421.0000

4

4

Nut

Sp 12-04-16.

Location

Loc Qty

Loc Code

ST300

1421

116105

5

116548

43

117611

38

119109

1335

4x

April-13-12 7:00:50 AM

Shop Packet Print

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6.2 D350-607-045/-045A/-047/-047A HELI-UTILITY-BASKET™

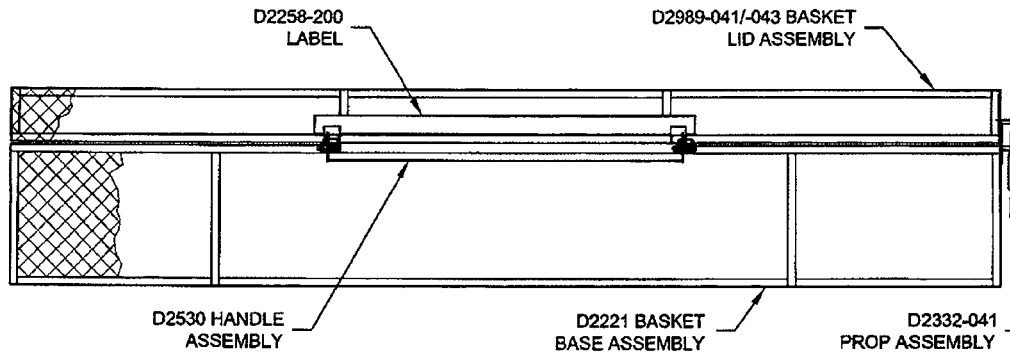
Qty -045	Qty -045A	Qty -047	Qty -047A	Qty -241	Part Number	Description
X					D350-607-045	HELI-UTILITY-BASKET
	X				D350-607-045A	HELI-UTILITY-BASKET
		X			D350-607-047	HELI-UTILITY-BASKET
			X		D350-607-047A	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-241	BASKET CLAMP KIT INSTALLATION
2	2	5	5		D2022-101	SPACER
				4	D2230-1	LUG
				4	D2230-3	CLAMP
1	1	1	1		D2258-200	LABEL
1	1	1	1		D2324	STRUT
1		1			D2332-041	PROP ASSEMBLY
1	1	1	1		D2530	HANDLE WELDMENT
2	2	2	2		D2535	SPRING
2	2	2	2		D2537	BUSHING
				8	D2732-030	RUBBER CUSHION
2	2	2	2		D2931	BUMPER
1	1	1	1		D3265-041	BASKET BASE ASSEMBLY
1	1				D3266-041	BASKET LID ASSEMBLY
		1	1		D3267-041	BASKET LID (OUTSIDE)
		1	1		D3267-043	BASKET LID (INSIDE)
			1		D350-607-143	AUTOMATIC LID OPENER INSTL
	1				D350-607-145	AUTOMATIC LID OPENER INSTL
2	2	2	2		AN3-16A	BOLT
2	2				AN4-7A	BOLT
5	5	5	5		AN4-12A	BOLT
		2	2		AN4-13A	BOLT
				8	AN4-15A	BOLT
1		7	5		AN4-22A	BOLT
1					AN4-24A	BOLT
4	4	4	4		AN5-17A	BOLT
2	2	2	2		MS20600AD4W3	RIVET (OR CR9163-4-3)
12	12	24	24	16	NAS1149D0463J	WASHER (OR AN960JD416)
2		2			NAS1149D0416J	WASHER (OR AN960JD416L)
4	4	4	4		NAS1149D0563J	WASHER (OR AN960JD516)
2	2	2	2		NAS1149DN832J	WASHER (AN960JD8)
		2	2		NAS1515H4	WASHER
4		4			AN970-4	WASHER
2	2	2	2		MS21042L3	NUT (OR MS21042-3)
9	7	14	12	8	MS21042L4	NUT (OR MS21042-4)
4	4	4	4		MS21042L5	NUT (OR MS21042-5)

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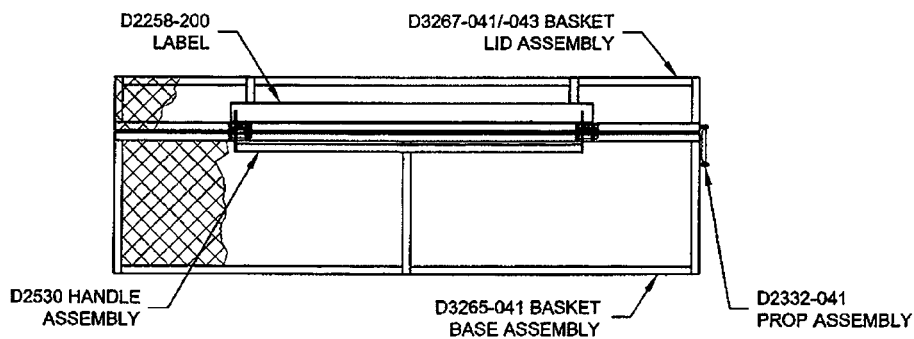
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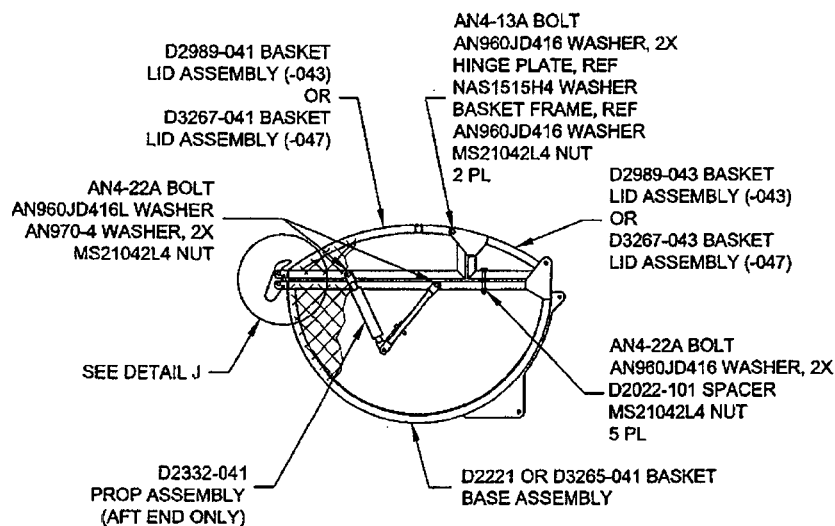
Date: 10.03.10



D350-607-043 HELI-UTILITY- BASKET™



D350-607-047 HELI-UTILITY- BASKET™



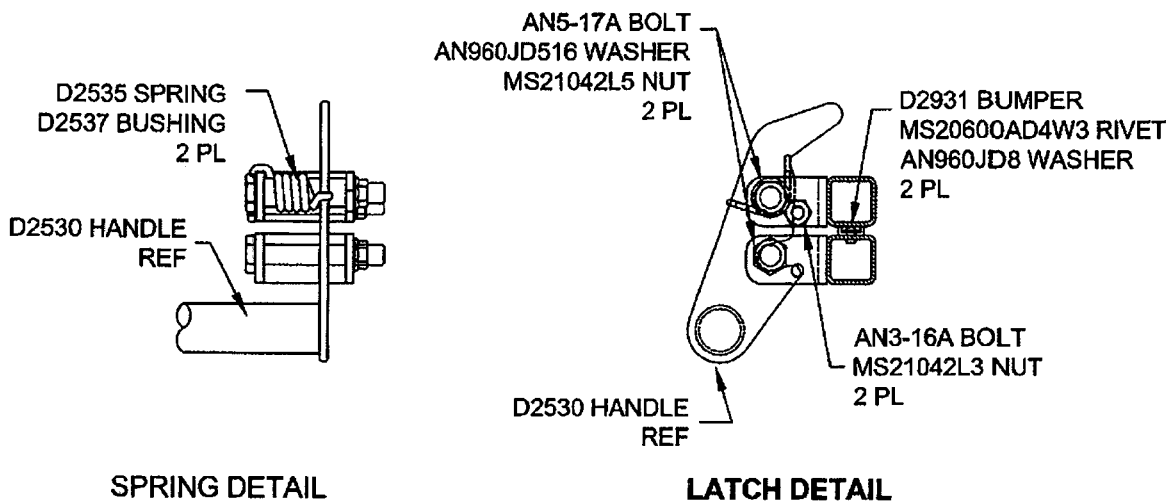
VIEW C-C
PROP ARM DETAIL

Figure 6– Basket Replacement Parts

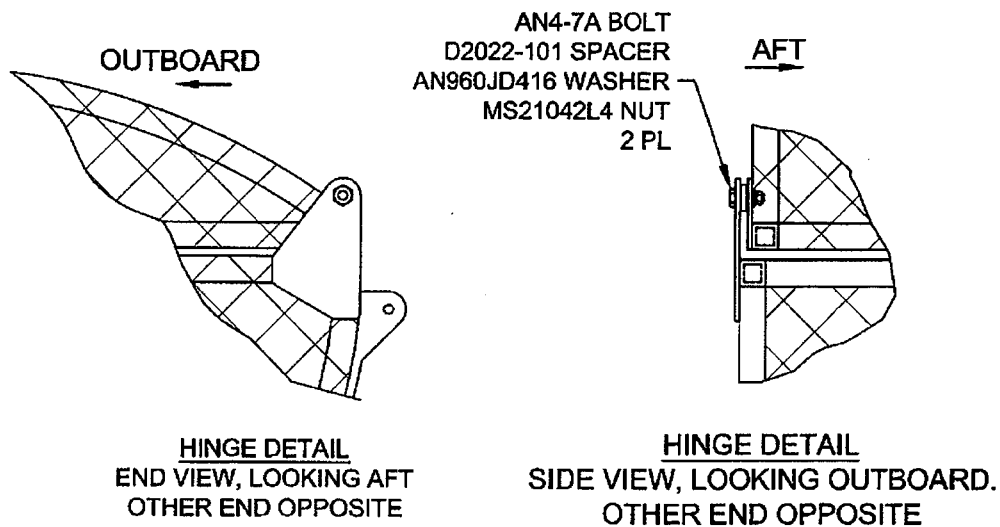
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DETAIL J:
HANDLE WELDMENT



DETAIL H:
HINGE

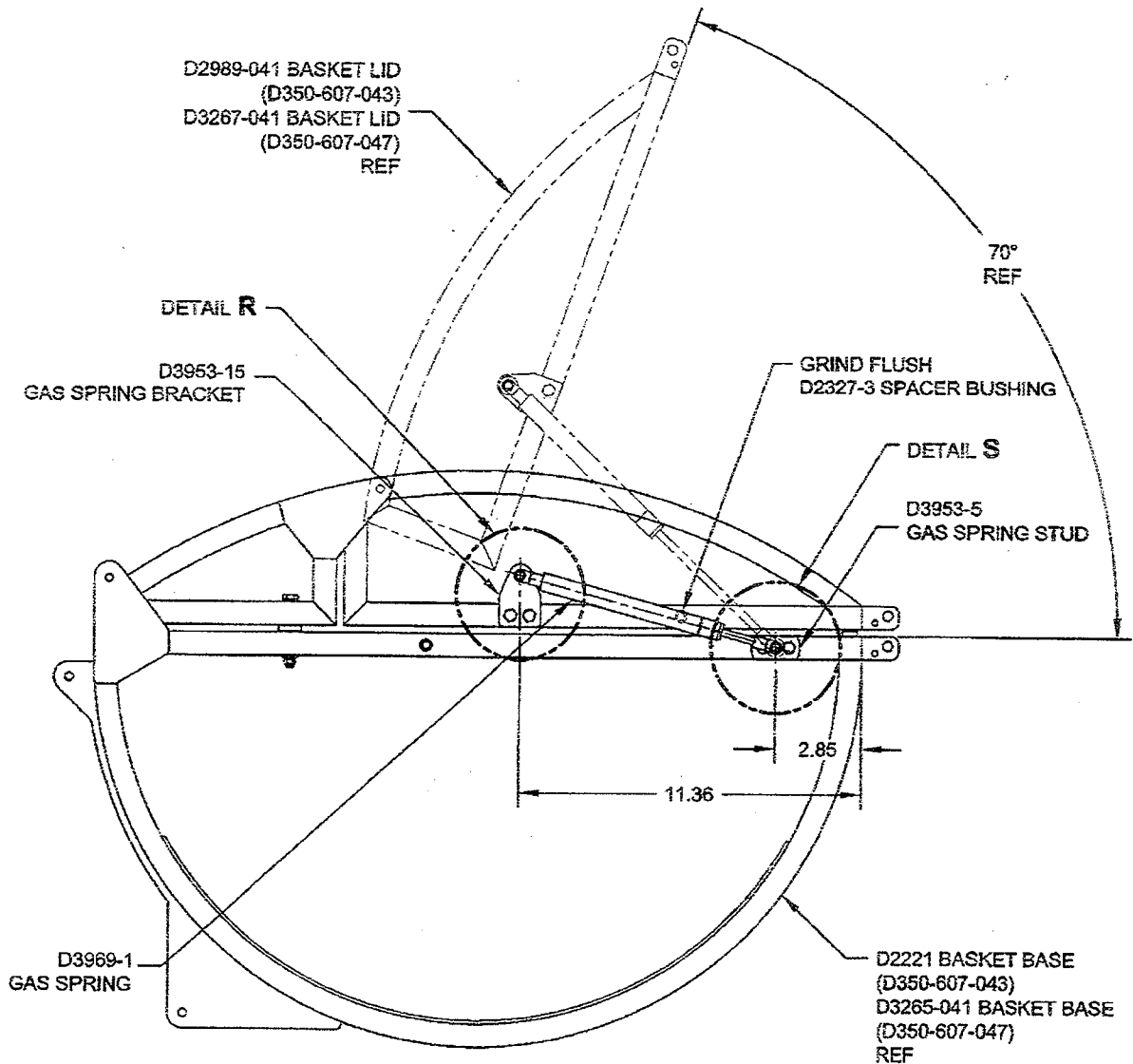
Figure 7 – Basket Replacement Parts

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81564



D350-607-143 AUTOMATIC LID OPENER INSTALLATION
(1 END ONLY)

Figure 9a – Automatic Lid Opener Installation

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Revision: **A**
Date: 10.03.10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries